

Date: Wednesday, 9/27/2006 11:04:51 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	VERTICAL REFERENCE DOOR 212/412
<b>Job Number</b> :	28743		
<b>Estimate Number</b> :	10887		
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D412711011
<b>This Issue</b> :	9/27/2006	<b>Drawing Number</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	N/A	<b>Drawing Revision</b> :	N/A
<b>Previous Run</b> :	26796	<b>Material</b> :	N/A
<b>Written By</b> :		<b>Due Date</b> :	10/4/2006
<b>Checked &amp; Approved By</b> :	Qty: 1 Um: Each		
<b>Comment</b> :	Est Rev: A 04.09.29 New issue KJ/JLM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

KS 06-09-27 (1)

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D412711041	Vertical Ref. Door Assy
-----	------------	-------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-041 Vertical Reference Door

21371

4.0	D412711111	Wiring Harness, 212/412
-----	------------	-------------------------



Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 1 D412-711-111 Wiring Harness, 212/412

B26971

5.0	EA2046915412	Instrument Panel, 412
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 1 EA20469-15-412 Instrument Panel, 212/412

M101524

264/90/03 (1)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: DP Date: 06/18/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 9/27/2006 11:04:51 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 28743

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C 206/10/03 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

P 206/10/03 (1)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

P 206/10/05 (1)

Job Completion



C 206-1005

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	<b>21371</b>
<b>Description:</b> Vertical Reference Door Assembly		<b>Part Number:</b>	<b>D412-711-041</b>
<b>Dwg:</b>		<b>Qty:</b>	<b>4</b>
Page 1 of 2			

Step	Location	Procedure	By	Date	Qty																																																																								
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4	EAGLE	Fabricate/Pick the following parts to go into the door in accordance with:  D2046902 Sheet 1 Rev. 3 D2046902 Sheet 2 Rev. 2 D2046902 Sheet 3 Rev. 0 D2046901 Sheet 3 Rev. 1  <table border="0"> <tr> <td><u>Qty</u></td> <td><u>Part Number</u></td> <td><u>Description</u></td> <td><u>Batch</u></td> </tr> <tr> <td>1</td> <td>EB212-100L / EA20469-3</td> <td>Window</td> <td>LT030473</td> </tr> <tr> <td>1</td> <td>EA20469-05</td> <td>Rubber Strip</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-06</td> <td>Aluminum Strip</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-07</td> <td>Angle</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-08</td> <td>Placard</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-10</td> <td>Rear Rib Assy</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-11</td> <td>Angle</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-12</td> <td>Fwd Rib</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-13</td> <td>Window</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-14</td> <td>Window Retainer</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-16</td> <td>Armrest Assy</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-17</td> <td>Angle</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-18</td> <td>Door Inner Skin</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-21</td> <td>Door Cover Panel</td> <td>7040359</td> </tr> <tr> <td>2</td> <td>EA20469-23</td> <td>Link</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-24</td> <td>Rod</td> <td>7040359</td> </tr> <tr> <td>1</td> <td>EA20469-26</td> <td>Arm Assy</td> <td>7040359</td> </tr> </table> Material Certification / Proof of Traceability / Certificate of Conformity required	<u>Qty</u>	<u>Part Number</u>	<u>Description</u>	<u>Batch</u>	1	EB212-100L / EA20469-3	Window	LT030473	1	EA20469-05	Rubber Strip	7040359	1	EA20469-06	Aluminum Strip	7040359	1	EA20469-07	Angle	7040359	1	EA20469-08	Placard	7040359	1	EA20469-10	Rear Rib Assy	7040359	1	EA20469-11	Angle	7040359	1	EA20469-12	Fwd Rib	7040359	1	EA20469-13	Window	7040359	1	EA20469-14	Window Retainer	7040359	1	EA20469-16	Armrest Assy	7040359	1	EA20469-17	Angle	7040359	1	EA20469-18	Door Inner Skin	7040359	1	EA20469-21	Door Cover Panel	7040359	2	EA20469-23	Link	7040359	1	EA20469-24	Rod	7040359	1	EA20469-26	Arm Assy	7040359	U	06-10-5	1
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**RELEASED**  
*[Signature]*  
04/08/18

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	<b>21371</b>
<b>Description:</b> Vertical Reference Door Assembly		<b>Part Number:</b>	<b>D412-711-041</b>
<b>Dwg:</b>		<b>Qty:</b>	<b>4</b>
Page 2 of 2			

Step	Location	Procedure	By	Date	Qty																																																																																
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2	MS21042L06	Nut	L7 05-022904																																																																																		
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6	EAGLE	Assemble door in accordance with : D2046901, Sheet 2 Rev. 5 D2046901, Sheet 1 Rev. 5 <b>Do not install EA20469-15 or wiring harness at this time.</b>	C	06-10-5	1																																																																																
7	EAGLE	Apply Dart P/N & B/N using fine point permanent marker	C	06-10-5	1																																																																																
8	QC5 (EAGLE)	Inspect Kit 100% for Completeness on the W/O	JP	06-10-5	1																																																																																
9	EAGLE	Send this W/O back to Dart Kit to be stocked at Eagle	JP	06-10-5	1																																																																																
10	AC	Cost / part:	C	06-10-05	1																																																																																
11	DC	Close W/O Inspect Level 21.																																																																																			

Rev	Date	Change	Revised By	Approved
A	04.08.18	New Issue	KJMS	

RELEASED  
 10/02/2006 11:39

Dart Aerospace Ltd.

Date: Wednesday, 9/27/2006 11:04:51 AM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR 212/412  
Job Number : 28743  
Estimate Number : 10887  
P.O. Number : Part Number : D412711011  
This Issue : 9/27/2006 S.O. No. : Drawing Number : N/A  
Print Rev. : NC Project Number : N/A  
First Issue : / / Type : PURCHASED PARTS Drawing Revision : N/A  
Previous Run : 26798 Material :  
Due Date : 10/4/2006 Qty: 1 Um: Each  
Written By :  
Checked & Approved By :  
Comment : Est Rev: A 09.09.29 New Issue KJ/JLM

## Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D412711041

Vertical Ref. Door Assy

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-041 Vertical Reference Door

4.0

D412711111

Wiring Harness, 212/412

Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

5.0

EA2046915412

Instrument Panel, 412

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

Date: Wednesday, 9/27/2006 11:04:51 AM  
User: Klr: Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 28743

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



4/26/06 06-10-5



Comment: INSPECT 100% KITS FOR COMPLETENESS

C20610/03 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location:

PPP Rev:

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion





ATTN: LINDA

L Lacelle

PLEASE CHECK THAT W/O IS RIGHT

From: Jason Loader [jloader@eaglecopters.com]

Sent: October 2, 2006 4:52 PM

To: 'L Lacelle'

Subject: RE: Delivery D412-711-011

*Jason*  
*see attached*  
*5 pgs.*

That will work too. I need to know what PO we use for you to purchase this door, and I will need a Dart WO for the -041 and -011 if we do it this way.

Jason

From: L Lacelle [mailto:llacelle@dartaero.com]

Sent: Monday, October 02, 2006 11:55 AM

To: 'Jason Loader'

Subject: RE: Delivery D412-711-011

OR....I can ship you the wiring harness, instrument panel and paperwork, and you can ship from there....???

From: Jason Loader [mailto:jloader@eaglecopters.com]

Sent: October 2, 2006 1:06 PM

To: 'L Lacelle'

Subject: RE: Delivery D412-711-011

Hi Linda,

Paint will work on this door today so we can ship the door tomorrow. We will have to ship by air to be sure it will arrive there for the 5th.

Jason

From: L Lacelle [mailto:llacelle@dartaero.com]

Sent: Monday, October 02, 2006 6:58 AM

To: 'Jason Loader'

Subject: RE: Delivery D412-711-011

Importance: High

Jason, when is this coming to us? I have to ship out of here on Thursday Oct 5th !!

Thx

Linda

From: Jason Loader [mailto:jloader@eaglecopters.com]

Sent: September 26, 2006 11:15 AM

To: 'L Lacelle'

Subject: RE: Delivery D412-711-011

We can have the "removed servicable" ready to ship in one week, but we may have to supply it as a D412-711-041. Could you supply the instrument panel and wire harness to make it the -011?

03/10/2006

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	21371
<b>Description:</b> Vertical Reference Door Assembly		<b>Part Number:</b>	D412-711-041
<b>Dwg:</b>		<b>Qty:</b>	4
		Page 1 of 2	

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4	EAGLE	Fabricate/Pick the following parts to go into the door in accordance with: D2046902 Sheet 1 Rev. 3 D2046902 Sheet 2 Rev. 2 D2046902 Sheet 3 Rev. 0 D2046901 Sheet 3 Rev. 1  <table border="0"> <tr> <td><u>Qty</u></td> <td><u>Part Number</u></td> <td><u>Description</u></td> <td><u>Batch</u></td> </tr> <tr><td>1</td><td>EB212-100L / EA20469-3</td><td>Window</td><td></td></tr> <tr><td>1</td><td>EA20469-05</td><td>Rubber Strip</td><td></td></tr> <tr><td>1</td><td>EA20469-06</td><td>Aluminum Strip</td><td></td></tr> <tr><td>1</td><td>EA20469-07</td><td>Angle</td><td></td></tr> <tr><td>1</td><td>EA20469-08</td><td>Placard</td><td></td></tr> <tr><td>1</td><td>EA20469-10</td><td>Rear Rib Assy</td><td></td></tr> <tr><td>1</td><td>EA20469-11</td><td>Angle</td><td></td></tr> <tr><td>1</td><td>EA20469-12</td><td>Fwd Rib</td><td></td></tr> <tr><td>1</td><td>EA20469-13</td><td>Window</td><td></td></tr> <tr><td>1</td><td>EA20469-14</td><td>Window Retainer</td><td></td></tr> <tr><td>1</td><td>EA20469-16</td><td>Armrest Assy</td><td></td></tr> <tr><td>1</td><td>EA20469-17</td><td>Angle</td><td></td></tr> <tr><td>1</td><td>EA20469-18</td><td>Door Inner Skin</td><td></td></tr> <tr><td>1</td><td>EA20469-21</td><td>Door Cover Panel</td><td></td></tr> <tr><td>2</td><td>EA20469-23</td><td>Link</td><td></td></tr> <tr><td>1</td><td>EA20469-24</td><td>Rod</td><td></td></tr> <tr><td>1</td><td>EA20469-25</td><td>Arm Assy</td><td></td></tr> </table> <b>Material Certification / Proof of Traceability / Certificate of Conformity required</b>	<u>Qty</u>	<u>Part Number</u>	<u>Description</u>	<u>Batch</u>	1	EB212-100L / EA20469-3	Window		1	EA20469-05	Rubber Strip		1	EA20469-06	Aluminum Strip		1	EA20469-07	Angle		1	EA20469-08	Placard		1	EA20469-10	Rear Rib Assy		1	EA20469-11	Angle		1	EA20469-12	Fwd Rib		1	EA20469-13	Window		1	EA20469-14	Window Retainer		1	EA20469-16	Armrest Assy		1	EA20469-17	Angle		1	EA20469-18	Door Inner Skin		1	EA20469-21	Door Cover Panel		2	EA20469-23	Link		1	EA20469-24	Rod		1	EA20469-25	Arm Assy				
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RELEASED  
 04/08/18

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	21371
<b>Description:</b> Vertical Reference Door Assembly		<b>Part Number:</b>	D412-711-041
<b>Dwg:</b>		<b>Qty:</b>	4
		Page 2 of 2	

Step	Location	Procedure	By	Date	Qty																																																																																
5	EAGLE	<div>Pick:</div> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>14</td><td>AN3-3A</td><td>Bolt</td><td>_____</td></tr><tr><td>22</td><td>AN3-4A</td><td>Bolt</td><td>_____</td></tr><tr><td>24</td><td>AN3-7A</td><td>Bolt</td><td>_____</td></tr><tr><td>6</td><td>AN960-6L</td><td>Washer</td><td>_____</td></tr><tr><td>90</td><td>AN960-10L</td><td>Washer</td><td>_____</td></tr><tr><td>34</td><td>CR3242-4-2</td><td>Rivet</td><td>_____</td></tr><tr><td>135</td><td>MS20426AD3-3</td><td>Rivet</td><td>_____</td></tr><tr><td>140</td><td>MS20426AD4-3</td><td>Rivet</td><td>_____</td></tr><tr><td>25</td><td>MS20470AD3-3</td><td>Rivet</td><td>_____</td></tr><tr><td>90</td><td>MS20470AD4-3</td><td>Rivet</td><td>_____</td></tr><tr><td>24</td><td>MS21042L3</td><td>Nut</td><td>_____</td></tr><tr><td>2</td><td>MS21042L06</td><td>Nut</td><td>_____</td></tr><tr><td>13</td><td>MS21069L3</td><td>Nut Plate</td><td>_____</td></tr><tr><td>8</td><td>MS21069L08</td><td>Nut Plate</td><td>_____</td></tr><tr><td>1</td><td>MS21071L3</td><td>Nut Plate</td><td>_____</td></tr><tr><td>1</td><td>MS21071L08</td><td>Nut Plate</td><td>_____</td></tr><tr><td>9</td><td>MS21075L3</td><td>Nut Plate</td><td>_____</td></tr><tr><td>2</td><td>MS24677-12</td><td>Screw</td><td>_____</td></tr><tr><td>6</td><td>MS27039-1-09</td><td>Screw</td><td>_____</td></tr></tbody></table>	Qty	Part Number	Description	Batch	14	AN3-3A	Bolt	_____	22	AN3-4A	Bolt	_____	24	AN3-7A	Bolt	_____	6	AN960-6L	Washer	_____	90	AN960-10L	Washer	_____	34	CR3242-4-2	Rivet	_____	135	MS20426AD3-3	Rivet	_____	140	MS20426AD4-3	Rivet	_____	25	MS20470AD3-3	Rivet	_____	90	MS20470AD4-3	Rivet	_____	24	MS21042L3	Nut	_____	2	MS21042L06	Nut	_____	13	MS21069L3	Nut Plate	_____	8	MS21069L08	Nut Plate	_____	1	MS21071L3	Nut Plate	_____	1	MS21071L08	Nut Plate	_____	9	MS21075L3	Nut Plate	_____	2	MS24677-12	Screw	_____	6	MS27039-1-09	Screw	_____			
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7	EAGLE	Apply Dart P/N & B/N using fine point permanent marker																																																																																			
8	QC5 (EAGLE)	Inspect Kit 100% for Completeness on the W/O																																																																																			
9	EAGLE	Send this W/O back to Dart Kit to be stocked at Eagle																																																																																			
10	AC	Cost / part: _____																																																																																			
11	DC	Close W/O Inspect Level 21																																																																																			

Rev	Date	Change	Revised By	Approved
A	04.08.18	New Issue	KJ/DS	<i>[Signature]</i>

RELEASED  
*[Signature]*  
 04/08/18

**L Lacelle**

---

**From:** Brigitte Golden [bgolden@dartaero.com]  
**Sent:** October 3, 2006 10:16 AM  
**To:** Linda Lacelle  
**Subject:** FW: New PO# 8003254-CRFQ03894 for Riverside Helicopters Ltd  
**Attachments:** 8003254.pdf

Linda,  
FYI

Please see attachement for the Vertical Ref. Door that will be leaving from Eagle.  
There is no freight fowarder on the PO (attch...comment box at the bottom) . DHS would have to be advise when it is ready to leave.  
We can ship out of the system as soon as we have a good to go from you and we will send the paperwork to Eagle.

TKS

---

**From:** Joyce Fobbs [mailto:Joyce@darths.com]  
**Sent:** September 26, 2006 3:46 PM  
**To:** brigittteg; S Bedford; Alba Panzuto  
**Cc:** Heather Mahon; Holly Menard; Andrew Dockery; P Mcdonald  
**Subject:** New PO# 8003254-CRFQ03894 for Riverside Helicopters Ltd

**Attached you will find PO# 8003254-CRFQ03894 for Riverside Helicopters Ltd.**  
**Good to go. JF 9/26/06**

**Ship Date: October 5, 2006 or Sooner**

**Note:**

**1. Please contact DHS for freight provider when shipment is ready to Exworks. 26SEP06**

Thanks,

*Joyce Fobbs*  
**Administrative Assistant**  
**DART Helicopter Services**  
**Ph: (423) 538-5006**  
**Fax: (423) 538-5031**

03/10/2006

**L Lacelle**

**From:** Jason Loader [jloader@eaglecopters.com]  
**Sent:** October 2, 2006 4:52 PM  
**To:** 'L Lacelle'  
**Subject:** RE: Delivery D412-711-011

*Jason L*  
*see attached*  
*5 pgs.*

That will work too. I need to know what PO we use for you to purchase this door, and I will need a Dart WO for the -041 and -011 if we do it this way.

Jason

---

**From:** L Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** Monday, October 02, 2006 11:55 AM  
**To:** 'Jason Loader'  
**Subject:** RE: Delivery D412-711-011

OR....I can ship you the wiring harness, instrument panel and paperwork, and you can ship from there...???

---

**From:** Jason Loader [mailto:jloader@eaglecopters.com]  
**Sent:** October 2, 2006 1:06 PM  
**To:** 'L Lacelle'  
**Subject:** RE: Delivery D412-711-011

Hi Linda,

Paint will work on this door today so we can ship the door tomorrow. We will have to ship by air to be sure it will arrive there for the 5th.

Jason

---

**From:** L Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** Monday, October 02, 2006 6:58 AM  
**To:** 'Jason Loader'  
**Subject:** RE: Delivery D412-711-011  
**Importance:** High

Jason, when is this coming to us? I have to ship out of here on Thursday Oct 5<sup>th</sup> !!  
Thx  
Linda

---

**From:** Jason Loader [mailto:jloader@eaglecopters.com]  
**Sent:** September 26, 2006 11:15 AM  
**To:** 'L Lacelle'  
**Subject:** RE: Delivery D412-711-011

We can have the "removed servicable" ready to ship in one week, but we may have to supply it as a D412-711-041. Could you supply the instrument panel and wire harness to make it the -011?

03/10/2006

**L Lacelle**

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Jason

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**To:** 'Jason Loader'  
**Subject:** RE: Delivery D412-711-011

OR....I can ship you the wiring harness, instrument panel and paperwork, and you can ship from there...???

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**From:** Jason Loader [mailto:jloader@eaglecopters.com]  
**Sent:** October 2, 2006 1:06 PM  
**To:** 'L Lacelle'  
**Subject:** RE: Delivery D412-711-011

2006724  
Hi Linda,

Paint will work on this door today so we can ship the door tomorrow. We will have to ship by air to be sure it will arrive there for the 5th.

Jason

---

**From:** L Lacelle [mailto:llacelle@dartaero.com]  
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**To:** 'Jason Loader'  
**Subject:** RE: Delivery D412-711-011  
**Importance:** High

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Thx  
Linda

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**Sent:** September 26, 2006 11:15 AM  
**To:** 'L Lacelle'  
**Subject:** RE: Delivery D412-711-011

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03/10/2006

Jason

---

**From:** L Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** Tuesday, September 26, 2006 8:57 AM  
**To:** Jason Loader (Jason Loader)  
**Subject:** FW: Delivery D412-711-011

Jason?

---

**From:** Chantelle Toppin [mailto:chantelt@dartaero.com]  
**Sent:** September 26, 2006 11:01 AM  
**To:** Linda Lacelle  
**Subject:** Delivery D412-711-011

**Dart Aerospace Ltd.**Date: Friday, 09/02/2007 2:40:45 PM  
User: Linda Lacelle**Process Sheet**

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: VERTICAL REFERENCE DOOR ASSEMBLY
Job Number	: 21371		
Estimate Number	: 10902		
P.O. Number	:	Part Number	: D412711041
This Issue	: 09/02/2007 S.O. No. :	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 24/11/2005 Type : PURCHASED PARTS	Drawing Revision	: N/A
Previous Run	:	Material	: N/A
Written By	:	Due Date	: 01/07/2006 Qty: 4 Um: Each
Checked & Approved By	:		
Comment	: Est Rev: A 04.08.18 New Issue KJ/DS		

**Additional Product**

Job Number:

Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING

Comment: PURCHASING

Issue P/O: 3362 to Eagle Copters

"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"

Send a copy of this IPP

2.0 D412711041 Vertical Ref. Door Assy

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)  
Vertical Ref. Door Assy

3.0 OUTSIDE SERVICE OUTSIDE SERVICES

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE -125

Pick: Qty Part Number Description Batch

1 204-030-853-118 LH Co-pilot Door B21371

Attach serviceable tags

2- EAGLE

Fabricate/Pink the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 FR212-100L / EA20469-3 Window 407-001624



Date: Friday, 09/02/2007 2:40:45 PM  
 User: Linda Lacelle

# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1	EA20469-05 Rubber Strip	<input checked="" type="checkbox"/>
1	EA20469-06 Aluminum Strip	<input checked="" type="checkbox"/>
1	EA20469-07 Angle	<input checked="" type="checkbox"/>
1	EA20469-08 Placard	<input checked="" type="checkbox"/>
1	EA20469-10 Rear Rib Assy	<input checked="" type="checkbox"/>
1	EA20469-11 Angle	<input checked="" type="checkbox"/>
1	EA20469-12 Fwd Rib	<input checked="" type="checkbox"/>
1	EA20469-13 Window	<input checked="" type="checkbox"/>
1	EA20469-14 Window Retainer	<input checked="" type="checkbox"/>
1	EA20469-16 Armrest Assy	<input checked="" type="checkbox"/>
1	EA20469-17 Angle	<input checked="" type="checkbox"/>
1	EA20469-18 Door Inner Skin	<input checked="" type="checkbox"/>
1	EA20469-21 Door Cover Panel	<input checked="" type="checkbox"/>
2	EA20469-23 Link	<input checked="" type="checkbox"/>
1	EA20469-24 Rod	<input checked="" type="checkbox"/>
1	EA20469-25 Arm Assy	<input checked="" type="checkbox"/>

Material Certification / Proof of Traceability / Certificate of Conformity required

## 3-EAGLE

Pick:

Qty Part Number Description Batch

14	AN3-3ABolt	<input checked="" type="checkbox"/>
22	AN3-4ABolt	<input checked="" type="checkbox"/>
24	AN3-7ABolt	<input checked="" type="checkbox"/>
6	AN960-8L Washer	<input checked="" type="checkbox"/>
90	AN960-10L Washer	<input checked="" type="checkbox"/>
34	CR3242-4-2 Rivet	<input checked="" type="checkbox"/>
135	MS20426AD3-3 Rivet	<input checked="" type="checkbox"/>
140	MS20426AD4-3 Rivet	<input checked="" type="checkbox"/>
25	MS20470AD3-3 Rivet	<input checked="" type="checkbox"/>
90	MS20470AD4-3 Rivet	<input checked="" type="checkbox"/>
24	MS21042L3 Nut	<input checked="" type="checkbox"/>
2	MS21042L06 Nut	<input checked="" type="checkbox"/>
13	MS21069L3 Nut Plate	LT06-017124
8	MS21069L08 Nut Plate	<input checked="" type="checkbox"/>
1	MS21071L3 Nut Plate	<input checked="" type="checkbox"/>
1	MS21071L08 Nut Plate	<input checked="" type="checkbox"/>
9	MS21075L3 Nut Plate	<input checked="" type="checkbox"/>
2	MS21677-12 Screw	<input checked="" type="checkbox"/>
6	MS27039-1-09 Screw	<input checked="" type="checkbox"/>

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 6 Do not install

Date: Friday, 09/02/2007 2:40:45 PM  
User: Linda Locelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number:

*OK May 29/07*

Seq. #:

Machine Or Operation:

Description:

EA20469-15 or wiring harness at this time.

5-Apply Dart P/N &amp; B/N using fine point permanent marker

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to Dart/Kit to be stocked at Eagle

*4/10/07 May 29/07*

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock:

Location: EAGLE STK

*Joe Ajman May 29, 2007*

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*2 mos/30**(H)*

Job Completion





## FAX

**Joe Djorganoski**

**Senior Project Manager**

Toll-Free: 1-800-564-6469

Tel: (403) 250-7370, Fax: (403) 250-7584

e-mail: [jdjorg@eaglecopters.com](mailto:jdjorg@eaglecopters.com)

Eagle Copters Maintenance Ltd.

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

**DATE:** May 29.07

**TIME:** 5:25 PM

**No. Pages (w/cover pg.):** 6

**TO:** Linda - Purchasing Dept.

**COMPANY:** DART AEROSPACE

**Phone:** 1-613-632-5200

**Fax:** 1-613-632-1053

**REMARKS:** ☐ Urgent ☐ For your review ☐ Rply ASAP ☐ Please comment

**Subject:** VRD for "Eagle S" A/C s/n 30576 reg. C-GEZO, Eagle w/o 43517

Hello Linda,

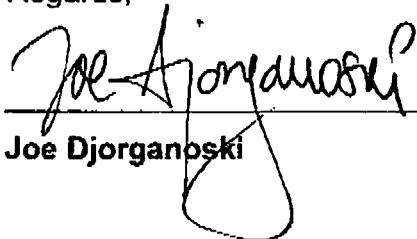
I have attached a paper work for getting this door to DART and back to Eagle (paper trail only).

The Sales Order 07-01172 took the VRD from W/O 43517 and shipped to DART. The w/o cost for modifying the door is actually a sale price (see packing slip and Invoice).

In the same time I have created a PO. 07-001580 for buying the door back with Dart certification.

Any questions please do not hesitate to contact me.

Regards,



Joe Djorganoski

**Eagle Copters Maintenance Ltd**823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

May 29, 2007

Telephone: (403) 250-7370

Fax: (403) 250-7110

**Sales Order: SO07-01172**Created: 5/29/2007  
Created by: Frank Mah

(1)

Customer: **Dart Aerospace Ltd.**

Customer PO: 3362

Ship to: **Dart Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada  
613-632-5200Bill to: 1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada  
613-632-5200

Item	Item name	Item description	Condition	Lot number	Qty	UOM	Sell price	Ext price
1	204-030-853-125 M	VERTICAL REFERENCE DOOR	Modification	LT-05-001746.1	1		\$9,309.92	\$9,309.92

Payment terms: NET30

Payment type: NET30

Sub total: **\$9,309.92**Freight: **\$0.00**Insurance: **\$0.00**Taxes: **\$558.60**Special charges: **\$0.00**Total: **\$9,868.52**

Comments:

**Eagle Copters Maintenance Ltd****PICK TICKET**

May 29, 2007

823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

Telephone: (403) 250-7370

Fax: (403) 250-7110

2

Deliver to: Shipping Area

For Sales Order #: SO07-01172



Part/Item Name	Description	Current Location	Qty	Serial Number	Lot Number
204-030-853-125 MOD	VERTICAL REFERENCE DOOR	South Hangar - 1090 McTavish Bin: FLOOR	1		LT-05-001746.1

Part Condition: Modification

Contact: Frank Mah

Ship To: Dart Aerospace Ltd.  
Main  
1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada  
Phone: 613-632-5200, Main  
*See Joe from Planning*

\* End of Report \*

**Eagle Copters Maintenance Ltd**823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada**PACKING SLIP**

Date Shipped: May 29, 2007

Telephone: (403) 250-7370

Fax: (403) 250-7110

(3)

Shipment number: SII#-002625

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship Via:

Carrier Terms:

Waybill:

Shipping Instructions: See Joe from Planning

Customer P.O. Number: 3362

Phone: 613-632-5200

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	204-030-853-125 MOD	VERTICAL REFERENCE DOOR	Shipping Area	1			T-05-001746.1

Type of sale: Outright

Sales Order Number: SO07-01172 001

Eagle PO Number

Comments

Paper Trail Only

\* End of Report \*

&gt;&gt; denotes that the Packing Slip line item has already been printed.

## PICK TICKET

May 29, 2007

**Eagle Copters Maintenance Ltd**

823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

Telephone: (403) 250-7370

Fax: (403) 250-7110

2

Deliver to: Shipping Area

For Sales Order #: SO07-01172



Part/Item Name	Description	Current Location	Qty	Serial Number	Lot Number
204-030-853-125 MOD	VERTICAL REFERENCE DOOR	South Hangar - 1090 Mctavish Bin: FLOOR	1		LT-05-001746 1

Part Condition: Modification

Contact: Frank Mah

Ship To: Dart Aerospace Ltd.  
Main  
1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada  
Phone: 613-632-5200, Main  
*See Joe from Planning*

\* End of Report \*



## FAX

**Joe Djorganoski**

**Senior Project Manager**

Toll-Free: 1-800-564-6469

Tel: (403) 250-7370, Fax: (403) 250-7584

e-mail: [jdjorg@eaglecopters.com](mailto:jdjorg@eaglecopters.com)

Eagle Copters Maintenance Ltd.

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

**DATE:** May 29.07

**TIME:** 5:25 PM

**No. Pages (w/cover pg.):** 6

**TO:** Linda - Purchasing Dept.

**COMPANY:** DART AEROSPACE

**Phone:** 1-613-632-5200

**Fax:** 1-613-632-1053

**REMARKS:** ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

**Subject:** VRD for "Eagle S" A/C s/n 30576 reg. C-GEZO, Eagle w/o 43517

Hello Linda,

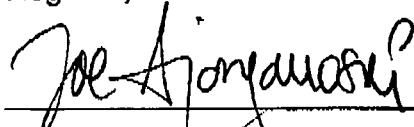
I have attached a paper work for getting this door to DART and back to Eagle (paper trail only).

The Sales Order 07-01172 took the VRD from W/O 43517 and shipped to DART. The w/o cost for modifying the door is actually a sale price (see packing slip and Invoice).

In the same time I have created a PO. 07-001580 for buying the door back with Dart certification.

Any questions please do not hesitate to contact me.

Regards,

  
**Joe Djorganoski**



**Eagle Copters Maintenance Ltd**823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

May 29, 2007

Telephone: (403) 250-7370

Fax: (403) 250-7110

Sales Order: **SO07-01172**Created: 5/29/2007  
Created by: Frank Mah

(1)

Customer: Dart Aerospace Ltd.

Customer PO: 3362

Ship to: Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada  
613-632-5200Bill to: 1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada  
613-632-5200

Item	Item name	Item description	Condition	Lot number	Qty	UOM	Sell price	Ext price
I	204-030-853-125 M	VERTICAL REFERENCE DOOR	Modification	LT-05-001746.1	1		\$9,309.92	\$9,309.92

Payment terms: NET30

Payment type: NET30

Comments:

Sub total:	\$9,309.92
Freight:	\$0.00
Insurance:	\$0.00
Taxes:	\$558.60
Special charges:	\$0.00
Total:	\$9,868.52

Date: Friday, 09/02/2007 2:40:45 PM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : VERTICAL REFFERENCE DOOR ASSEMBLY
<b>Job Number</b> : 21371	
<b>Estimate Number</b> : 10902	
<b>P.O. Number</b> :	<b>Part Number</b> : D412711041
<b>This Issue</b> : 09/02/2007 <b>S.O. No.</b> :	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 24/11/2005 <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> :	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 01/07/2006 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev:A 04.08.18 New Issue KJ/DS	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



**Comment:** PURCHASING

Issue P/O: 3362 to Eagle Copters

C207103/20

(4)

"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"

Send a copy of this IPP

2.0	D412711041	Vertical Ref. Door Assy
-----	------------	-------------------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Vertical Ref. Door Assy

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window

Date: Friday, 09/02/2007 2:40:45 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1	EA20469-05	Rubber Strip
1	EA20469-06	Aluminum Strip
1	EA20469-07	Angle
1	EA20469-08	Placard
1	EA20469-10	Rear Rib Assy
1	EA20469-11	Angle
1	EA20469-12	Fwd Rib
1	EA20469-13	Window
1	EA20469-14	Window Retainer
1	EA20469-16	Armrest Assy
1	EA20469-17	Angle
1	EA20469-18	Door Inner Skin
1	EA20469-21	Door Cover Panel
2	EA20469-23	Link
1	EA20469-24	Rod
1	EA20469-25	Arm Assy

Material Certification / Proof of Traceability / Certificate of Conformity required

### 3-EAGLE

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

14	AN3-3ABolt		
22	AN3-4ABolt		
24	AN3-7ABolt		
6	AN960-6L Washer		
90	AN960-10L Washer		
34	CR3242-4-2 Rivet		
135	MS20426AD3-3 Rivet		
140	MS20426AD4-3 Rivet		
25	MS20470AD3-3 Rivet		
90	MS20470AD4-3 Rivet		
24	MS21042L3 Nut		
2	MS21042L06 Nut		
13	MS21069L3 Nut Plate		
8	MS21069L08 Nut Plate		
1	MS21071L3 Nut Plate		
1	MS21071L08 Nut Plate		
9	MS21075L3 Nut Plate		
2	MS24677-12 Screw		
6	MS27039-1-09 Screw		

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install

Date: Friday, 09/02/2007 2:40:45 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description :

EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock :

Location: \_\_\_\_\_

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



Date: Tuesday, 29/05/2007 10:31:54 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: VERTICAL REFERENCE DOOR 212/412
<b>Job Number</b>	: 32709		
<b>Estimate Number</b>	: 10887		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D412711011
<b>This Issue</b>	: 29/05/2007	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: N/A
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 31685	<b>Drawing Revision</b>	: N/A
	<b>Type</b> : PURCHASED PARTS	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 05/06/2007
<b>Checked &amp; Approved By</b>	:	<b>Qty:</b>	1
<b>Comment</b>	: Est Rev:A 04.09.29 New issue KJ/JLM	<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------

**Comment:** DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D412711041	Vertical Ref. Door Assy
-----	------------	-------------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-041 Vertical Reference Door

4.0	D412711111	Wiring Harness, 212/412
-----	------------	-------------------------

**Comment:** Qty.: 1.0000 Eagle(s)/Unit Total : 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-111 Wiring Harness, 212/412

5.0	EA2046915412	Instrument Panel, 412
-----	--------------	-----------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

Date: Tuesday, 29/05/2007 10:31:54 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 32709

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 EA20469-15-412 Instrument Panel, 212/412

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion





**FAX**

**Joe Djorganoski**

**Senior Project Manager**

Toll-Free: 1-800-564-6469

Tel: (403) 250-7370, Fax: (403) 250-7584

e-mail: [jdjorg@eaglecopters.com](mailto:jdjorg@eaglecopters.com)

Eagle Copters Maintenance Ltd.

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

**DATE:** May 25.07

**TIME:** 8:25 PM

**No. Pages (w/cover pg.):** 4

**TO:** Linda - Purchasing Dept.

**COMPANY:** DART AEROSPACE

**Phone:** 1-613-632-5200

**Fax:** 1-613-632-1053

**REMARKS:** ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

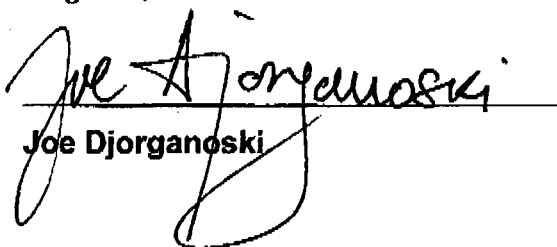
**Subject:** Your PO. 00003362 March20 2007 ; Eagle w/o 43517

Hello Linda,

Please find enclosed paper work for VRD. This door we will use for our "Eagle S" A/C s/n 30576 reg. C-GEZO

Any questions please do not hesitate to contact me.

Regards,

  
Joe Djorganoski

*Please fill out attached info's*

*Will Frank be sending in a P.O for this door ?*

*Wdh*

Work Order Number: 43517

V/Door

Item: 1 DOOR

**Squawk: 1.1**

**Discrepancy:**

Modify Co-Pilot to Vertical reference door

**Resolution:**

Co-Pilot Door p/n 204-030-853-125 modified as per STC No. SH 92-55. Instrument panel and wiring harness supplied separately.

1.1 Work Done By: Robbie Neyrinck

**Parts:**

Part Number	Description	Lot Number	Condition	Qty
204-030-853-037A	SKIN ASSY	LT-07-001175	New	1
BELL212-L	BUBBLE WINDOW ILO EA	LT-07-001624	New	1
MS21069L3	20469-03 and D412-711-101			
	NUTPLATE	LT-06-017124 1	New	100
BELL212-L	BUBBLE WINDOW ILO EA	LT-07-001624	New	1
	20469-03 and D412-711-101			

\* End of Report \*

For w/p 42793  
 Eagle "S"

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
 \*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*



Work Order Number: 43517

V/Door

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1 DOOR

**Squawk: 1.1**

Discrepancy:

Modify Co-Pilot to Vertical reference door

Resolution:

Co-Pilot Door p/n 204-030-853-125 modified as per STC No. SH 92-55 . Instrument panel and wiring harness supplied separately.

1.1 Work Done By: Robbie Neyrinck

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 17/05/2007

Parts:

Part Number	Description	Lot Number	Condition	Qty
204-030-853-037A	SKIN ASSY	LT-07-001175	New	1
BELL212-L	BUBBLE WINDOW ILO EA 20469-03 and D412-711-101	LT-07-001624	New	1
MS21069L3	NUTPLATE	LT-06-017124.1	New	100
BELL212-L	BUBBLE WINDOW ILO EA 20469-03 and D412-711-101	LT-07-001624	New	1

\* End of Report \*

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

**EAGLE COPTERS MAINTENANCE LTD.**  
200 McAVINEE ROAD N.E. CALGARY, ALBERTA T2E 7G6  
DOT APPROVAL NO. 6-81

Work order: 43517

Manufacturer: Boeing Type/Model: 440/440/440  
Part No: 204-020-125 Serial No: 125  
Total Time: 125 Weight: 43517  
S/O: 125 Overhaul: 125 NEW ☒  
Inspected ☒ Tested ☒ Repair ☒ Modification ☒ Removal ☒  
Previous Certification: 43517

The maintenance described has been performed in accordance with the applicable standards for airworthiness.

DATE: May 29/07 NAME OF AUTHORIZED INSPECTOR: [Signature] LIC. NO. / STAMP: Eagle 37

Details of outstanding work and other information on reverse.

**MAINTENANCE RELEASE**

**DART****Purchase Order**

Date	Page
Mar 20, 2007	1
Purchase Order Number PO00003362	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1063

**Vendor Address:**

Eagle Copters Maintenance Ltd.  
823 McTavish Road  
Calgary, AB T2E 7G9  
Canada  
Phone (403) 250-7370  
Fax (403) 250-7110

**Ship To:**

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC EAG002	Mar 20, 2007	N30		Mar 23, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
1.0000	D412-711-041	Vertical Ref. Door Assy Comments: B30367	3/23/2007	No	1,200.000000	Each	1,200.00
1.0000	D412 711 041	Vertical Ref. Door Assy Comments: B30368	3/23/2007	No	1,200.000000	Each	1,200.00
1.0000	D412-711-041	Vertical Ref. Door Assy Comments: B21371	3/23/2007	No	1,200.000000	Each	1,200.00
1.0000	D412-711-041	Vertical Ref. Door Assy Comments: B21371	3/23/2007	No	1,451.880000	Each	1,451.88
1.0000	D412-711-041	Vertical Ref. Door Assy Comments: B21371	3/23/2007	No	1,451.000000	Each	1,451.00
1.0000	D412-711-041	Vertical Ref. Door Assy Comments: B21371	3/23/2007	No	1,451.000000	Each	1,451.00

CERTIFICATE OF CONFORMITY  
ISSUED UPON DELIVERY

**Comments:****Tax Summary:**

GST 477.23  
GSTME 0.00  
GSTND 0.00

**Less:**

Included tax

0.00

Subtotal

7,953.88

Total tax

477.23

Total purchase order in

CAD Dollars

8,431.11

Entered By: CLAVOIE

Approved By:

## Dart Aerospace Ltd.

Date: Tuesday, 29/05/2007 10:31:54 AM  
User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: VERTICAL REFERENCE DOOR 212/412
Job Number	: 32709		
Estimate Number	: 10887		
P.O. Number	:	Part Number	: D412711011
This Issue	: 29/05/2007 S.O. No. :	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	: N/A
Previous Run	: 31685	Material	:
Written By	:	Due Date	: 05/06/2007 Qty: 1 Unit: Each
Checked & Approved By	:		
Comment	: Est Rev: A 04.09.29 New Issue KJ/JLM		

## Additional Product

Job Number



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D412711041 Vertical Ref. Door Assy



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-041 Vertical Reference Door

4.0 D412711111 Wiring Harness, 212/412



Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-111 Wiring Harness, 212/412 42793 18.6.2

5.0 EA2D46915412 Instrument Panel, 412



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

Date: Tuesday, 29/05/2007 10:31:54 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 32709

Part Number: D412711011

Job Number:

*je*

Seq. #:

Machine Or Operation:

Description:

1 EA20469-15-412 Instrument Panel, 212/412 W/O 4323

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS

*4/29/07*  
*may 29/07*

Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: Eagle STK

PPP Rev: \_\_\_\_\_

*je Horganowski May 29, 2007*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion





**FAX**

**Joe Djorganoski**

**Senior Project Manager**

Toll-Free: 1-800-564-6469  
Tel: (403) 250-7370, Fax: (403) 250-7584  
e-mail: [jdjorg@eaglecopters.com](mailto:jdjorg@eaglecopters.com)  
Eagle Copters Maintenance Ltd.  
823 McTavish Road NE  
Calgary, Alberta, Canada T2E 7G9

DATE: May 25, 07

TIME: 3:25 PM

No. Pages (w/cover pg.): 4

TO: Linda - Purchasing Dept.

COMPANY: DART AEROSPACE

Phone: 1-613-632-5200

Fax: 1-613-632-1053

*Attn. Linda?*

REMARKS: ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

Subject: Your PO. 00003362 March 20 2007 ; Eagle w/o 43517

Hello Linda,

Please find enclosed paper work for VRD. This door we will use for our "Eagle S" A/C s/n 30576 reg. C-GEZO

Any questions please do not hesitate to contact me.

Regards,

*Joe Djorganoski*  
Joe Djorganoski

*Please fill out attached also*  
*\* Sheets signed!*  
*Will Frank be sending in a P.O. for this door?*  
*\* I will send a P.O. Joe*